

**DP Werkzeug-
maschinen
GmbH**

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Daiß + Partner Metallbandsägen • Maschinenbau
Handel und Vertrieb von Werkzeugmaschinen

**DP Werkzeug-
maschinen
GmbH**

SPECIAL PRICELIST

Extension of our machine programme

Valid until 2015-09-15

Wellcome at Daiß + Partner



Our name stands for experience for decades together with high-grade quality products. As a leading manufacturer of machines and machine tools our product line convinces with its great range of saws from manual band saws to high efficient full automated dual column metal band saws. Our products are esteemed by many users all over Europe.

With our wide ranged trading program we are able to supply all fields of metal working. Our Daiß + Partner guaranty that grants you cost free technical service for all machines purchased over us, also if guaranty is expired, is an exceptional service. We are looking for your enquiries.

Daiß + Partner Metal Band Saws

Manual Metal Band Sawn HBS 260	
Working Area 90°	Ø 260mm, 260x260 mm
Working Area 45	Ø 190mm, 180x180 mm
Power	240/400 Volt 1,5 KW
Cutting Speed	15 - 105 m/min stepless frequency ruled
Working Height	650 mm
Measurements	LxBxH 1850x850x1030 mm
Weight	350 kg
Special Price	€ 5.450,00

- > Saw band 3660 x 27 x 0,9 mm
- > swar cleaning wheel
- > hydr. fast gear sinking und stepless feed
- > 2-colour painting light grey RAL 7035 und sky blue RAL 5015
- > Adjustable guiding arm

Manual Metal Band Saw HBS 320	
Working Area 90°	Ø 320 mm, 320x320 / 350x300 mm
Working Area 45	Ø 200 mm, 350x160 mm
Power	240/400 Volt 1,5 KW
Cutting Speed	15 - 105 m/min stepless frequency ruled
Working Height	650 mm
Measurements	LxBxH 1850x850x1030 mm
Weight	420 kg
Special Price	€ 6.950,00



Manual Metal Band Saw HBS 500	
Working Area 90°	Ø 320 mm, 320x320 / 500x300 mm
Working Area 45	Ø 320 mm, 320x280 mm
Power	240/400 Volt 1,5 KW
Cutting Speed	15 - 105 m/min stepless frequency ruled
Working Height	650 mm
Measurements	LxBxH 2190x850x1100 mm
Weight	550 kg
Special Price	€ 8.950,00

Special Price for HBS 320 and HBS 500 inclusive:

- Motor driven swar brush
- Preparation for Daiß+Partner Micro-Cooler
- Frequency ruled motor 15 – 105 m/min stepless
- Hard metal guidances, fortified saw frame,
- 27 mm (or 34mm, Option) Saw band technique
- hydr. fas gear, stepless feed
- Adjustable guiding arm via linear sliders
- 2-colour painting light grey RAL 7035 und sky blue RAL 5015



Brand new, small measurements but great cutting efficiency our HBS – type from Daiß + Partner A manual metal band saw for locksmith's shops and tool making. Stable construction, but simple and comfortable operating. All operating elements are clear an fitted in handle height. Working Area, cutting quality and efficienc make the HBS 260 to a top model.

Special Price HBS 260 inclusive:

- > Hard metal guidances

Daiß + Partner Mitre Box Saws



This wither box band saw type Daiß + Partner built as swing frame saws emphasizes by its stable construction and simple handling. The saw can be adjusted in sekonds form linear to wither cuts. The transport direction of the material is not changed and a fast length measuring is possible. wird.



GehrungsMetal Band Saw HBS 350 G	
Working Area 90°	Round 320 mm, 4-kant 300x300 mm
Working Area 45°	Round 280 mm, 4-kant 200x200 mm
Working Area 60°	Round 200 mm, 4-kant 140x140 mm
Power	240/400 Volt 1,5 KW
Cutting Speed	15 – 105m/min frequency geregelt
Working Height	650 mm
Measurements	L x B x H 2000 x 1300 x 1030 mm
Weight	750 kg
Special Price	Manual € 8.950,00
Special Price	Semi automatic € 11.900,00



Special Price inclusive:

GehrungsMetal Band Saw HBS 500 G	
Working Area 90°	Round 320 mm, 4-kant 500x300 mm
Working Area 45°	Round 280 mm, 4-kant 400x320 mm
Working Area 60°	Round 200 mm, 4-kant 250x250 mm
Power	240/400 Volt 1,5 KW
Cutting Speed	15 – 105m/min frequency geregelt
Working Height	650 mm
Measurements	L x B x H 2190 x 1300 x 1300 mm
Weight	950 kg
Special Price	Manual € 9.900,00
Special Price	Semi automatic €12.950,00

- > Motor driven swarf brush
- > Micro-Cooler
- > digital mitre display
- > Hard metal guidance
- > Fortified saw frame
- > 27 mm Saw band technique (Optional 34 mm Saw band technique)
- > Stepless Cutting Speed
- > Frequency ruled motor 1,5 KW
- > 2-colour painting light grey RAL 7035 and sky blue RAL 5015

New: all semi automated Saws are fitted with:

- hydraulic cutting control „Daiß + Partner "Power Box"
- hydraulic adjustable cutting pressure,
- handling from control panel,
- indication of the cutting pressure via manometer with fast gear function

Daiß + Partner Dual-Column Metal Band Saws

Dual Column Metal Band Saw HBS 250 S	
Working Area 90°	Ø 260 mm, 250 x 250 mm
Power	240/400 V 3,0 KW frequency ruled power
Cutting Speed	step less from 15 - 105 m/min
Measurements	LxWxH 2100x1200x1950 mm
Weight	1.150 kg
Special Price	€ 10.300,00

The machines Type HBS dual column metal band saw offer by their stable dual column construction best cutting results and by their easy and clear steering highest comfort. The machines grant high precision and security. By a wide range of accessories every model of the type HBS can be upgraded to a machine that satisfies highest demands.

Special Price inclusive:

- > Hard metal guidance
- > Motor driven swarf brush
- > Daiß+Partner Power-Box
- > Water Cooling
- > D+P Micro-Cooler prepared
- > Fortified saw frame
- > 34 mm Saw band technique
- > Step less Cutting Speed
- > Frequency ruled motor 2,2 KW
- > 2-colour painting light grey RAL 7035 and sky blue RAL 5015



Dual Column Metal Band Saw HBS 320S	
Working Area 90°	Ø 320 mm, 320 x 320 mm
Power	240/400 V 2,2 KW Frequency ruled motor
Cutting Speed	Step less from 15 - 105 m/min
Measurements	LxWxH 2100x1200x1950 mm
Weight	1.250 kg
Special Price	€ 15.450,00

Dual Column Metal Band Saw HBS 400 S	
Working Area 90°	Ø 320 mm, 400 x 320 mm
Power	240/400 V 2,2 KW Frequency ruled motor
Cutting Speed	Step less from 15 - 105 m/min
Measurements	LxWxH 2200x1200x1950 mm
Weight	1.350 kg
Special Price	€ 16.590,00

Dual Column Metal Band Saw HBS 400 S XL	
Working Area 90°	Ø 400 mm, 400 x 400 mm
Power	240/400 V 2,2 KW Frequency ruled motor
Cutting Speed	Step less from 15 - 105 m/min
Measurements	LxWxH 2100x1200x1950 mm
Weight	1.450 kg
Special Price	€ 19.790,00

Dual Column Metal Band Saw HBS 500 S	
Working Area 90°	Ø 320 mm, 500 x 320 mm
Power	240/400 V 2,2 KW Frequency ruled motor
Cutting Speed	Step less from 15 - 105 m/min
Measurements	LxWxH 2100x1200x1950 mm
Weight	1.450 kg
Special Price	€ 17.850,00

Dual Column Metal Band Saw HBS 500 S XL	
Working Area 90°	Ø 400 mm, 500 x 400 mm
Power	240/400 V 2,2 KW Frequency ruled motor
Cutting Speed	Step less from 15 - 105 m/min
Measurements	LxWxH 2100x1200x1950 mm
Weight	1.550 kg
Special Price	€ 20.950,00

Daiß + Partner Dual Column Mitre Box Metal Band Saws

The machines type HBS-GS Dual Column Metal Band Saw offer by their stable dual column construction best cutting results and by their easy and clear steering highest comfort. The wither adjustment is done manually. The wither clamping is hydraulic and is disclamped via button. The angle adjustment can be adjusted via digital display to 0,1°. The machines grant high precision and security. By a wide range of accessories every model of the type HBS can be upgraded to a machine that satisfies highest demands.

Dual Column With Box-Metal Band Saw HBS 350SG	
Working Area 90°	Ø 320 mm, 350 x 320 mm
Working Area 45° / 30°HxB	320x250 mm / 320 x 170 mm
Power	430/400 V 2,2 KW Frequency - Motor 15 – 105 m/min
Measurements	LxWxH 2100x1290x1950 mm
Weight	1.250 kg
Special Price	€ 18.800,00



Special Price inclusive:

- > Hard metal guidance
- > Motor driven swarf brush
- > Daiß + Partner Power-Box (hydraulic cutting control)
- > Fortified saw frame
- > 34 mm Saw band technique
- > Step less Cutting Speed
- > Frequency ruled motor 2,2 KW
- > Step less wither adjustment
- > Digital display for wither adjustment
- > hydraulic wither clamp
- > Daiß+Partner Micro-Cooler
- > Full stroke cylinder (no pre-adjustment for width and height necessary)
- > 2-colour painting light grey RAL 7035 und sky blue RAL 5015



Dual Column Metal Band Saw HBS 500 SG	
Working Area 90°	Ø 320 mm, 350 x 320 mm
Working Area 45° / 30°HxB	320x250 mm / 320 x 170 mm
Power	230/400 V 2,2 KW Frequency - Motor 15 – 105 m/min
Measurements	LxWxH 2100x1290x1950 mm
Weight	1.300 kg
Special Price	€ 19.900,00

Dual Column Metal Band Saw HBS 500 SG-XL	
Working Area 90°	Ø 320 mm, 350 x 320 mm
Working Area 45° / 30°HxB	320x250 mm / 320 x 170 mm
Power	230/400 V 2,2 KW Frequency - Motor 15 – 105 m/min
Measurements	LxWxH 2100x1290x1950 mm
Weight	1.400 kg
Special Price	€ 22.900,00

Daiß + Partner Double Miter Metal Band Saw

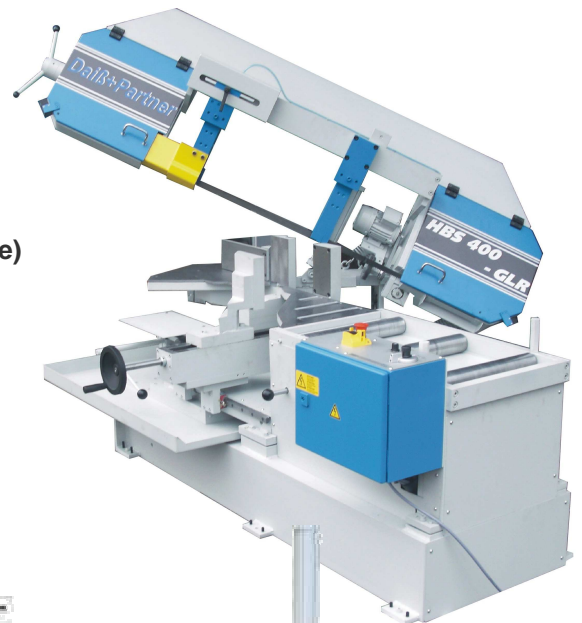
Double Miter Metal Band Saw HBS 400G LR

Working Area 90°	Ø 320 mm, 400x280 mm
Working Area 45	Ø 200 mm, 260x160 mm
Working Area 30°	Ø 170 mm
Working Area -45	Ø 200 mm, 260x160 mm
Power	240/400 Volt 1,5 KW, frequency ruled
Cutting Speed	15 – 110m/min
Working Height	650 mm
Measurements	L x W x H 1850x850x1030 mm
Weight	780 kg
Special Price	Manually € 11.750,00
Special Price	Semi automatic € 14.750,00

The Wither Metal Band Saws from Daiß+Partner mark up by their easy and fast adjustment from normal to wither cut in both directions. Angles can be adjusted accurately to 0,1° via digital display. Hereby the saw frame is locked/opened manually or hydraulically. The sawing material stays always in the same position. While swinging to the right wither the saw clamp must not be adjusted. While swinging to the left the saw-clamp is adjusted within seconds near the saw band.

Special Price for HBS 400 GLR inclusive:

- > Motor driven swarf brush
- > Daiß+Partner Micro-Cooler
- > Digital wither adjustment
- > Hard metal guidance
- > Fortified saw frame
- > Integrated roller conveyer 1600 mm
- > 27 mm Saw band technique (Option 34 mm Saw band technique)
- > Step less Cutting Speed
- > Frequency ruled motor 1,5 KW
- > 2-colour painting light grey RAL 7035 und sky blue RAL 5015



Dual Column Metal Band Saw HBS 500 SG LR

Working Area 90°	Ø 320 mm, 500 x 320 mm
Working Area 45°L / 60°R	400x320 mm / 320 x 280 mm
Power	240/400 V 2,2 motor 15 – 105 m/min
Measurements	LxWxH 2200x1800x1950mm
Weight	1.600 kg
Special Price	€ 22.900,00

Dual Column Metal Band Saw HBS 500 SG LR-XL

Working Area 90°	Ø 320 mm, 500 x 400 mm
Working Area 45°L / 60°R	400x400 mm / 280 x 400 mm
Power	240/400 V 2,2 KW motor 15 – 105 m/min
Measurements	LxWxH 2200x1800x2050mm
Weight	1.450 kg
Special Price	€ 25.900,00



Special Price for HBS 500 GLR und 500S GLR XL inclusive:

- > Semi automatic
- > Hard metal guidance
- > Motor driven swarf brush
- > 34 mm Saw band technique
- > Step less Cutting Speed
- > Stepless wither adjustment
- > hydraulic wither clamp type HBS 500SGLR
- > Full stroke cylinder (no pre-adjustment for width and height necessary)
- > hydraulic drive of the saw clamp to the optimum position of the Saw band type HBS 500S GLR
- > 2-colour painting light grey RAL 7035 und sky blue RAL 5015
- > Daiß + Partner Power-Box (hydraulic cutting pressure control)
- > Fortified saw frame,
- > Frequency ruled motor 2,2 KW
- > Digital display for wither
- > Daiß+Partner Micro-Cooler

Daiß + Partner Automatic Metal Band Saws

Automatic Metal Band Saw HBA 250	
Working Area	Ø 250 mm, 250 x 250 mm
Power	240/400 V 1,5 KW 15 – 105 m/min
Working Height	650 mm
Measurements	LxWx H 1800x1900x 1200 mm
Weight	1.600 kg
Special Price	€ 16.900,00

Brand new, small in measurements but great cutting results that is the HBA – Models from Daiß + Partner A full automatic quality band saw for drilling machine construction and tool construction. Stable, easy to handle and comfortable use! All operating elements are clear and fitted in handle height.

Working Area, cutting quality and efficiency make the HBA - models to top models

New: all machines of type HBA, HBA-S are fitted with CNC Steering DP 100

Special Price for HBA 250 inclusive:

- > **New:** Hard metal package sawing in half time
- > Hard metal guidance
- > Fortified saw frame
- > Swarf cleaning wheel
- > Integrated roller conveyer 1600 mm
- > 27 mm Saw band technique
- > Step less cutting speed
- > Full stroke cylinder
- > 2-colour painting light grey RAL 7035 and sky blue RAL 5015



Automatic Metal Band Saw HBA 260	
Working Area	Ø 260 mm, 260 x 260 mm
Power	240/400 V 1,5 KW frequency ruled 15 – 105 m/min
Working Height	650 mm
Measurements	LxWx H 1800x1900x 1200mm
Weight	1.700 kg
Special Price	€ 19.750,00

Automatic Metal Band Saw HBA 320	
Working Area	Ø 320 mm, 320 x 320 mm
Power	240/400 V 1,5 KW frequency-ruled 15 – 105 m/min
Working Height	650 mm
Measurements	LxWx H 1800x1900x 1200mm
Weight	1.900 kg
Special Price	€ 21.700,00

Automatic Metal Band Saw HBA 500	
Working Area	Ø 320 mm, 500 x 320 mm
Power	240/400 V 1,5 KW frequency-ruled 15 – 105 m/min
Working Height	650 mm
Measurements	LxWx H 1800x2100x 1200mm
Weight	2-050 kg
Special Price	€ 24.900,00

Special Price for HBA 260, HBA 320, HBA 500 inclusive:

- > Daiß + Partner Power-Box (hydraulic cutting pressure)
- > Motor driven swarf brush
- > Water cooling
- > Preparation for Daiß+Partner Micro-Cooler
- > Hard metal guidance
- > Fortified saw frame
- > Integrated roller conveyer 1600 mm
- > 27 mm Saw band technique (Option 34 mm Saw band technique)
- > Step less cutting speed/frequency ruled motor 1,5 KW
- > Full stroke cylinder (no pre-adjustment for width and height necessary)
- > 2-colour painting light grey RAL 7035 und sky blue RAL 5015

Daiß + Partner Automatic Dual Column Metal Band Saws

The automatic metal band saws type HBA 250 S - 500 S in stable dual column construction mark up by best cutting efficiency and simple, clear steering. The machines grant highest precision and security.. By additional drive wheels a smoothly drive is granted. This and the serial integrated Power-Box enable the use of hard metal saw bands. This offers a big range of possibilities.. By a wide range of accessories each model can be upgraded to am saw for highest demands.



Automatic Metal Band Saw HBA 250 S	
Working Area	Ø 250 mm, 250 x 250 mm
Power	240/400 V 2,2 KW 15 – 105 m/min
Measurements	LxWx H 2100x1900x 1200mm
Weight	1.600 kg
Special Price	€ 22.000,00

Special Price for HBA 250 S incl.:

- > Technique control of the cutting pressure
- > Motor driven swarf brush
- > 34 mm Saw band technique 3660x34x1,1 mm

New: all machines are fitted with CNC-Steering DP 100 and hard metal package

- > Step less Cutting Speed
- > Fortified saw frame
- > Hard metal guidance
- > 2-colour painting RAL 7035/ RAL 5015

Special Price HBA 260S incl.:

- > Daiß + Partner Power-Box (hydr. Control of the cutting pressure)
- > Motor driven swarf brush
- > 34 mm Saw band technique – full stroke cylinder
- > 2-colour painting light grey RAL 7035/sky blue RAL 5015



- > Frequency motor 2,2 KW
- > Step less Cutting Speed
- > Fortified saw frame
- > Hard metal guidance
- > Integrated Roller conveyor 1600 mm

Automatic Metal Band Saw HBA 260 S	
Working Area	Ø 260 mm, 260 x 260 mm
Power	240/400 V 2,2 KW 15 – 105 m/min
Measurements	LxWxH 2100 x 2200 x 2100 mm
Weight	2.100 kg
Special Price	€ 25.500,00

Automatic Metal Band Saw HBA 400 S	
Working Area 90°	Ø 320 mm, 400 x 320 mm
Power	240/400 V 2,2 KW 15–105 m/min
Measurements	LxWxH 2100 x 2300 x 1200 mm
Weight	2.400 kg
Special Price	€ 29.900,00

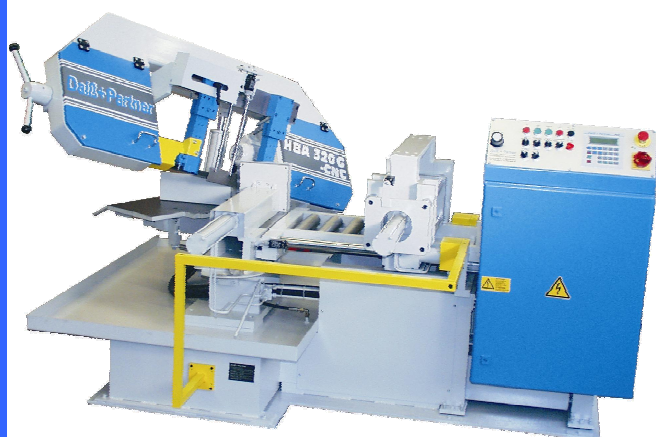
Automatic Metal Band Saw HBA 500 S	
Working Area 90°	Ø 320 mm, 500 x 320 mm
Power	240/400 V 2,2 KW 1 –105 m/min
Measurements	LxWxH 2100 x 2300 x 1200 mm
Weight	2.400 kg
Special Price	€ 30.950.00

Automatic Metal Band Saw HBA 320 S	
Working Area 90°	Ø 320 mm, 350 x 320 mm
Power	240/400 V 2,2 KW 15 – 105 m/min
Measurements	LxWxH 2100 x 2200 x 2100 mm
Weight	2.300 kg
Special Price	€ 27.800,00

Autom. Metal Band Saw HBA 400S XL	
Working Area 90°	Ø 400 mm, 400 x 400 mm
Power	240/400 V 2,2 KW 15–105 m/min
Measurements	LxWxH 2100 x 2300 x 1300 mm
Weight	2.400 kg
Special Price	€ 34.900,00

Autom. Metal Band Saw HBA 500 S XL	
Working Area 90°	Ø 400 mm, 500 x 400 mm
Power	240/400 V 2,2 KW 15–105 m/min
Measurements	LxWxH 2100 x 2200 x 1300 mm
Weight	2.500 kg
Special Price	€ 35.900.00

Daiß + Partner Automatic Miter Box Saws



The automatic band saws model HBA 320 G and HBA 500 G as well as the dual column wither box saws offer a wide use in machine-/tool- and steel construction. The stable swing frame and dual column constructions offer best cutting results and excellent comfort. The simple and clear steering offers highest user comfort. The wither adjustment is done manually. The wither clamp is done mechanically, hydraulically with the dual column saws. The angle position can be indicated via digital display exactly. The machines grant highest precision and security. By the wide range of accessories each model can be upgraded to a machine for advanced tasks.

New: all machines are fitted CNC-Steering DP 100 and hard metal package

Metal Band Saw	HBA 260 G	HBA 320 G	HBA 500 G
Working Area 90°	Ø 260 mm, 260 x 260 mm	Ø 320 mm, 300 x 300 mm	Ø 320 mm, 500 x 320 mm
Working Area 45° / 30°HxB	250x180 mm / 180 x 160 mm	250x180 mm / 180 x 160 mm	360x200 mm / 250 x 200 mm
Power	240/400 V 2,2 KW 15 – 105 m/min	240/400 V 2,2 15 – 105 m/min	240/400 V 2,2 KW 15 – 105 m/min
Measurements	LxWxH 2100x1900x1200 mm	LxWxH 2100x1900x1200 mm	LxWxH 2100x2200x1200 mm
Weight	1.250 kg	1.250 kg	1.250 kg
Special Price	€ 19.900,00	€ 22.900,00	€ 25.900,00

Daiß + Partner automatic 2-Column-Miter-Box Saws



Special Price inclusive:

- > Motor driven swarf brush
- > Hard metal guidance
- > Fortified saw frame
- > HBA 320G Daiß + Partner Power-Box
- > 27 mm Saw band technique for HBA-G
- > 34 mm Saw band technique for HBA-SG
- < Daiß+Partner Micro-Cooler
- > Integrated roller conveyor 1600 mm
- > Step less wither adjustment
- > Digital display
- > Step less cutting speed
- > Full stroke cylinder
- > 2-colour painting light grey RAL 7035 und sky blue RAL 5015

Dual Column- Gehrungs- Metal Band Sawn	HBA 320 SG	HBA 500 SG	HBA 500 SG-XL
Working Area 90°	Ø 320 mm, 320 x 320 mm	Ø 320 mm, 500 x 320 mm	Ø 400 mm, 500 x 400 mm
Working Area 45° / 30°HxB	320x260 mm / 320 x 180 mm	400x320 mm / 250 x 320 mm	400x400 mm / 260 x 400 mm
Power	240/400 V 2,2 KW frequency motor 15 – 105 m/min	240/400 V 2,2 KW frequency motor 15 – 105 m/min	240/400 V 2,2 KW frequency motor 15 – 105 m/min
Measurements	LxWxH 2900x2200x1200mm	LxWxH 2900x2400x1200mm	LxWxH 2900x2200x1300mm
Weight	2.400 kg	2.500 kg	2.600 kg
Special Price	€ 29.500,00	€ 33.900,00	€ 39.100,00

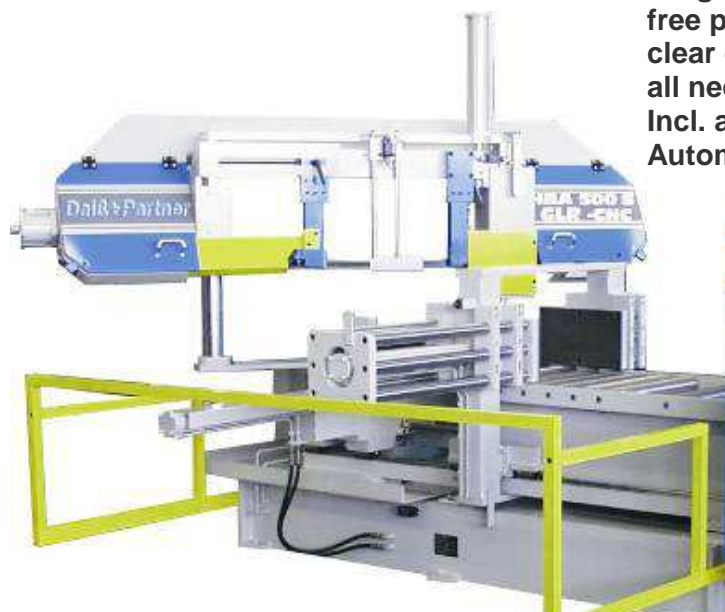
Daiß + Partner automatic Double Miter Band Saws

The double wither band saws model HBA S GLR mark up by their simple and fast adjustment from normal cut to wither cut in both directions. The saw frame and material support table are swung by the steering PS 210 and the material always stays in the same position. While swinging the clamp drives automatically near the saw band. A fast and exact length measurement with angle calculation is done automatically via steering PS 210.

New: Hard metal package, sawing in half time

New CNC Steering PS 210

Dialog input via simple query
Program selection for all tasks
free programmable mode
clear display
all necessary tasks on one view
Incl. angle calculation
Automatics positioning of the clamp



Double Wither Band Saw HBA 320 S-GLR	
Working Area 90°	Ø 320 mm, 320 x 320 mm
Working Area 45°L/30°R	320x260 mm / 320 x 180 mm
Power	240/400 V 2,2 KW Frequency - Motor 15 – 105 m/min
Measurements	L x W x H 3000x2200x1200 mm
Weight	2.200 kg
Special Price	€ 36.990,00



Automatic double mitre band saw HBA 400 S-GLR	
Working Area 90°	Ø 320 mm, 400 x 320 mm
Working Area 45°L/30°R	320x300 mm / 320 x 220 mm
Power	240/400 V 2,2 KW Frequency Motor 15 – 105 m/min
Measurements	L x B x H 3800x2300x1200 mm
Weight	2.800 kg
Special Price	€ 39.990,00

Automatic double mitre band saw HBA 500 S-GLR	
Working Area 90°	Ø 320 mm, 500 x 320 mm
Working Area 45°L/30°R	400x320 mm / 320 x 880 mm
Power	240/400 V 2,2 KW Frequency Motor 15 – 105 m/min
Measurements	L x B x H 3800x2400x1200 mm
Weight	2.900 kg
Special Price	€ 44.990,00

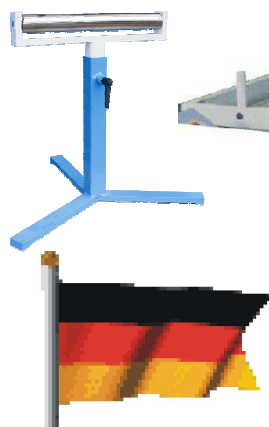
Automatic double mitre band saw HBA 500S GLR XL	
Working Area 90°	Ø 400 mm, 500 x 400 mm
Working Area 45°L/30°R	400x400 mm / 400 x 880 mm
Power	240/400 V 2,2 KW Frequency Motor 15 – 105 m/min
Measurements	L x W x H 3800x2400x1300 mm
Weight	3.000 kg
Special Price	€ 51.990,00

Automatic double mitre band saw HBA 600 S-GLR	
Working Area 90°	Ø 400 mm, 600 x 400 mm
Working Area 45°L/30°R	400x400 mm / 400 x 350 mm
Power	240/400 V 2,2 KW Frequency Motor 15 – 105 m/min
Measurements	L x W x H 3800x2400x1200 mm
Weight	2.200 kg
Special Price	€ 62.990,00

Special Price inclusive the following accessories:

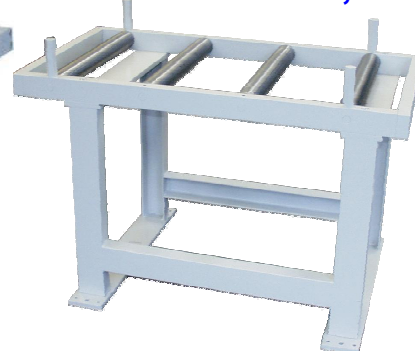
Full equipment: CNC-steering PS 210, Daiß+Partner Power-Box (hydraulic cutting pressure control) motorized swarf brush, step less cutting speed via motor 2,2 kW, hard metal guidance, fortified saw frame, 34 mm saw band technique full stroke cylinder (no pre-adjustment necessary), integrated roller conveyor 3000 mm, for HBA 320 SGLR 2000 mm.

Daiß + Partner Roller Conveyors



Material support with safety clamp

Special Price: € 260,00



Roller conveyors for supply and removal , working height universally deliverable stable construction load 1 to/m

1 Roller conveyor 1 metre 500 mm wide for supply- or removal stable construction load 1 to/m model for fork-lift load	€ 890,00
	€ 990,00

1 Roller conveyor 2 metre 500 mm wide for supply- or removal, stable construction load 1 to/m model for fork-lift load	€ 1.450,00
	€ 1.650,00

1 Roller conveyor 1 Metre 500 mm wide for supply- or removal, stable construction load 1 to/m model for fork-lift load	€ 2.180,00
	€ 2.480,00

Daiß + Partner Length Sops

**Length stops
to universal roller convey**

with carriage
manually clamp able,
manually swing able
with scale
optional with digital display



1 Length stop with Carriage 1000 mm	€ 990,00
1 Length stop with Carriage 2000 mm	€ 1.190,00
1 Length stop with Carriage 3000 mm	€ 1.390,00
1 Length stop with Carriage 4000 mm	€ 1.590,00
1 Length stop with Carriage 5000 mm	€ 1.790,00
1 Length stop with Carriage 3000 mm	€ 1.990,00
1 additional price for digital display 1000 mm	€ 910,00
1 Extension of the digital display from 1000 mm	price per metre € 280,00

Special prices valid until 2015-09-30 Clamp and welding table systems

solid – flexible – modular - precise



Please order our detailed catalogues regarding clamp and welding tables!

Technical description 16er-System

The tables of the 16er system are specially suitable through its precision and lightness for fine and light working pieces. deliverable table sizes: 1,0x1,0 m - 2,4x1,2 m. All System 16 Professional Extreme tables feature the latest upgrades in aesthetics, versatility, and durability. Our Double Hardened Tables are constructed from through hardened steel before undergoing a Plasma Nitride treatment to provide you with a table of superior quality and performance.

All tables plasmanitrided and coated

PROFESSIONAL EXTREME 750 surface hardness up to approx. 750 Vickers

Weight approx.	Table size	Special price	Set 1	Set 2	Set 3	Set 4	Set 5	Packing and transport costs (Germany)
125 kg	1,0m x 0,5m	1.104 € 925 €	1.674 €	2.260 €	2.920 €	3.920 €	4.920 €	130 €
195 kg	1,0m x 1,0m	1.494 € 1.235 €	1.984 €	2.570 €	3.230 €	4.230 €	5.230 €	140 €
195 kg	1,2m x 0,8m	1.485 € 1.325 €	2.084 €	2.670 €	3.330 €	4.330 €	5.330 €	140 €
255 kg	1,2m x 1,2m	1.875 € 1.495 €	2.244 €	2.830 €	3.490 €	4.490 €	5.490 €	169 €
275 kg	1,5m x 1,0m	2.002 € 1.595 €	2.344 €	2.930 €	3.590 €	4.590 €	5.590 €	169 €
375 kg	1,5m x 1,5m	2.877 € 2.295 €	3.044 €	3.630 €	4.290 €	5.290 €	6.290 €	180 €
350 kg	2,0m x 1,0m	2.633 € 2.025 €	2.844 €	3.430 €	4.090 €	5.090 €	6.090 €	219 €
415 kg	2,0m x 1,2m	3.122 € 2.545 €	3.294 €	3.880 €	4.540 €	5.540 €	6.540 €	260 €
500 kg	2,4m x 1,2m	3.625 € 2.895 €	3.644 €	4.230 €	4.890 €	5.890 €	6.890 €	293 €



SETS	Clamp	Clamp	Prism	Bolt	Limit stop 75	Limit stop 115	Square 90	Square 25
Material	blued	blued	blued	blued	nitrided	nitrided	nitrided	nitrided
Artikel	4361016	4363016	43645.116	4351016	43410N16	43420N16	43110N16	43108.N16
Set 1	4x			12x		4x	4x	4x
Set 2	6x	2x	4x	18x	4x	6x	6x	6x
Set 3	10x	4x	4x	24x	4x	8x	8x	8x
Set 4	14x	4x	8x	30x	8x	10x	10x	10x
Set 5	14x	6x	8x	36	8x	12x	12x	12x



SETS	Square 300	Square 500	Square of rotation 250	Square 500	Square 750	Tool trolley
Material	blued	blued	blued	blued	plasmanitrided	
Article	4316216	4316416	4316116+163	4313416+135	4314616+148.	4391016
Set 1						
Set 2	2x					
Set 3	2x	2x				
Set 4	2x	2x	1x+1x	1x+1x		1x
Set 5	2x	2x	1x+1x	1x+1x	1x+1x	1x

Accessory-SET 43399916 (free of charge for all sets)



Excenter



Allen key



Brush



Cleaning stone



Tester CleanBasic



Tester Antihaft



Torch holder

TABLE FEET



	Foot standard	Foot standard	Foot adjustable hihgt	Foot with role and brake	Foot adjustable with roll	Foot with floor fixing
Article No.	4385816	4385716	4387716	4387616	4387916	4387516
Table hight	850 mm	950 mm	650 – 1050 mm	850 mm	700 – 1000 mm	850 mm
Price	0,00	0,00	43,00 €	48,00 €	72,00 €	49,00 €

Special prices valid until 2015-09-30 Clamp and welding table systems

solid – flexible – modular - precise



Please order our complete information regarding clamp and welding tables!

Technical description 28er-System

All comfort tables offer you a wide range of usage possibilities. The special treatment with plasma nitride finish provides superior surface hardness, improved load capacity, long life, and protection against weld spatter and corrosion. By its grid framework of 100 mm and a diameter of 28 mm and side cheeks of 200 mm these tables can be fitted with universal tools and accessories. Flexible applications cover the multi tasking resort of clamp and welding gadgets.

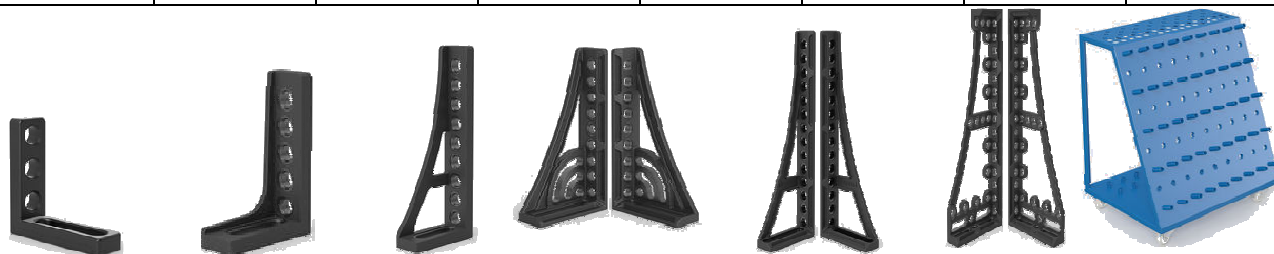
All tables plasmanitrided and coated

PROFESSIONAL EXTREME 750 surface hardness up to approx. 750 Vickers

Weight ca.	Table size	Special price	Set 1	Set 2	Set 3	Set 4	Set 5	Packing + transport costs (Germany)
435 kg	1,0m x 1,0m	2.269 € 1.995 €	3.297 €	4.292 €	5.324 €	7.179 €	8.319 €	250 €
565 kg	1,2m x 1,2m	2.764 € 2.295 €	3.597 €	4.592 €	5.624 €	7.429 €	8.619 €	270 €
595 kg	1,5m x 1,0m	2.902 € 2.485 €	3.787 €	4.782 €	5.814 €	7.669 €	8.809 €	270 €
780 kg	2,0m x 1,0m	3.412 € 2.875 €	4.177 €	5.172 €	6.204 €	8.059 €	9.199 €	280 €
1035 kg	2,4m x 1,2m	4.353 € 3.755 €	5.057 €	6.052 €	7.084 €	8.939 €	10.079 €	330 €
830 kg	1,5m x 1,5m	3.755 € 3.195 €	4.497 €	5.492 €	6.524 €	8.379 €	9.519 €	290 €
1080 kg	3,0m x 1,5m	6.334 € 5.255 €	6.557 €	7.552 €	8.584 €	10.439 €	11.579 €	380 €
2500 kg	4,0m x 2,0m	9.758 € 7.895 €	9.197 €	10.192 €	11.224 €	13.079 €	14.219 €	560 €



SETS	Clamp	Clamp	Prism	Bolt	Magnetic bolt	Limit stop 150	Limit stop 225	Limit stop 500
Material	blued	blued	blued	blued	aluminium	nitrided	nitrided	blued
Article	4361015	4363015	43648.115	4351015	4374015	43410N15	43420N15	4343015
Set 1	4x	2x	2x	12x		4x	4x	
Set 2	6x	4x	4x	18x	4x	6x	6x	
Set 3	10x	6x	4x	24x	4x	8x	8x	
Set 4	14x	10x	6x	30x	8x	10x	10x	4x
Set 5	14x	10x	8x	36x	8x	12	12x	4x



SETS	Square 175	Square 300	Square 500	Rotation Square 500	Square 750	Square 800	Tool trolley
Material	cast/nitrided	blued	blued	blued	plasmanitrided	plasmanitrided	
Article	43110N15	4315215	4316215	43164+6515	43166+6715	43144+4615	4391015
Set 1	2x	2x					
Set 2	4x	2x	2x				
Set 3	6x	2x	2x		1x+1x		
Set 4	8x	2x	2x	1x+1x	1x+1x		1x
Set 5	12x	2x	2x	1x+1x	1x+1x	1x+1x	1x

Accessory-SET 43399916 (free of charge for all Sets)



Excenter



Allen key



Brush



cleaning stone



Tester CleanBasic



Tester Antihaft



Torch holder

TABLE FEET



	Foot standard	Foot standard	Foot adjustable in hight	Foot with roll and brake	Foot adjustable with roll	Foot with flor fixing
Article No.	4385815	4385715	4387715	4387615	4387915	4387515
Table hight	850 mm	950 mm	750 – 1100 mm	850 mm	750 – 950 mm	850 mm
Price	0,00	0,00	49,00 €	69,00 €	89,00 €	39,00 €

Daiß + Partner - Micro-Cooler perfect cooling

clean and efficient with excellent cooling and lubrication results

Micro-Cooler applications



The Fluid (based on rape oil) sprayed by compressed air
Consumption of lubrication only ca. 1 litre per ca. 160 hrs.

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At a purchase of:

10 pieces **10% discount**

20 pieces **15% discount**

Extension of our stock list

Measurement	Price/Pcs.	Measurements	Price/Pcs.
2450 x 27 x 0,9 mm	€ 19,30	3660 x 27 x 0,9 mm	€ 25,70
2750 x 27 x 0,9 mm	€ 20,90	4150 x 27 x 0,9 mm	€ 29,50
2835 x 27 x 0,9 mm	€ 21,30	3660 x 34 x 1,1 mm	€ 31,90
2890 x 27 x 0,9 mm	€ 21,60	4100 x 34 x 1,1 mm	€ 34,90
2910 x 27 x 0,9 mm	€ 21,90	4150 x 34 x 1,1 mm	€ 35,20
2950 x 27 x 0,9 mm	€ 22,20	4400 x 34 x 1,1 mm	€ 36,90
3150 x 27 x 0,9 mm	€ 22,90	4700 x 34 x 1,1 mm	€ 39,00

Replacement part service

You owe a metal band saw

model: Daiß + Partner, Klaeger, Klaeger & Müller, Kamu, Müller

We offer:

Free of charge:

All spare parts:

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